

SINGER

261-32

Form 21285
(562)
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LIST OF PARTS COMPLETE
FOR
MACHINE NO. 261-32
WITH
HIGH MORTALITY LIST

THE SINGER MANUFACTURING COMPANY

List of Parts Complete

for

No. 261-32 Machine

No.	Name
16532	Arm Dowel Pin (2)
143580	Arm Rotary Shaft with 1036(830) and 140542(830)
143581	Arm Rotary Shaft 143580 with 143494
146864	Arm Rotary Shaft Bevel Gear, right hand spiral with 140333(830) and two 1259(830)
140333(830)	Arm Rotary Shaft Bevel Gear Position Screw
1259(830)	Arm Rotary Shaft Bevel Gear Set Screw (2)
152503	Arm Rotary Shaft Bushing (center)
140296(830)	Arm Rotary Shaft Bushing (center) Set Screw
143617	Arm Rotary Shaft Flanged Bushing (back)
146790	Arm Rotary Shaft Flanged Bushing (back) Oil Sump Tube
207(805)	Arm Rotary Shaft Flanged Bushing (back) Oil Sump Tube Holder Screw
140296(830)	Arm Rotary Shaft Flanged Bushing (back) Set Screw
147005	Arm Rotary Shaft Flanged Bushing (front)
140331(830)	Arm Rotary Shaft Flanged Bushing (front) Set Screw
50555(805)	Arm Rotary Shaft Plug Screw
144(804)	Arm Rotary Shaft Screw (back)
140359(805)	Arm Rotary Shaft Screw Plug (front)
143236	Arm Rotary Shaft Screw Plug (front) Washer (fiber)
143618	Arm Rotary Shaft Sprocket Wheel with two each 141146(869) and 202253

List of Parts for Machine No. 261-32

No.	Name
143624	Arm Rotary Shaft Sprocket Wheel Oil Retaining Ring
141169(869)	Arm Rotary Shaft Sprocket Wheel Set Screw (2)
202253	Arm Rotary Shaft Sprocket Wheel Spring Flange (2)
147468	Arm Rotary Shaft Thrust Collar with two 457(830)
457(830)	Arm Rotary Shaft Thrust Collar Set Screw (2)
50491(805)	Arm Screw (left) (2)
146552	Arm Screw (right) (2)
143430	Arm Shaft (upright)
143015	Arm Shaft (upright) Bevel Gear (upper) Left Hand Spiral with two 1259(830)
1259(830)	Arm Shaft (upright) Bevel Gear (upper) Set Screw (2)
146505	Arm Shaft (upright) Bushing (lower)
140298(830)	Arm Shaft (upright) Bushing (lower) Set Screw
147111	Arm Shaft (upright) Bushing (upper)
50504(830)	Arm Shaft (upright) Bushing (upper) Set Screw
143431	Arm Shaft (upright) Collar with two 1259(830)
1259(830)	Arm Shaft (upright) Collar Set Screw (2)
146829	Arm Top Cover (back)
146830	Arm Top Cover (back) 146829 with 140676(819) (for Agents only)
146508	Arm Top Cover (back) Gasket
140676(819)	Arm Top Cover (back) Plunger Hole Plug Screw
143432	Arm Top Cover (back) Plunger Hole Plug Screw Gasket
51369(813)	Arm Top Cover (back) Screw (4)

List of Parts for Machine No. 261-32

No.	Name
149016	Arm Top Cover (front)
149017	Arm Top Cover (front) with Stitch Regulator Plunger complete Nos. 64519, 146511, 149016 and 149018
149206	Arm Top Cover (front) Gasket
51369(813)	Arm Top Cover (front) Screw (4)
149018	Arm Top Cover (front) Stitch Regulator Plunger
140607(819)	Arm Top Cover (front) Stitch Regulator Plunger Hole Plug Screw for plugging the Plunger Hole when the Plunger is removed to prevent tampering with the Stitch Set (for Agents only)
64519	Arm Top Cover (front) Stitch Regulator Plunger Spring
146511	Arm Top Cover (front) Stitch Regulator Plunger Spring Stop Ring
143433	Bed Cover
143434	Bed Cover Gasket (cork)
140999(813)	Bed Cover Hole Plug Screw
143435	Bed Cover Hole Plug Screw Gasket
140295(803)	Bed Cover Screw (14)
139476	Bed Extension
783(805)	Bed Extension Screw (2)
50608(813)	Bed Oil Plug Screw (to adjust Bed Rotary Shaft Collar and for pouring oil into Oil Reservoir)
139017	Bed Oil Plug Screw Washer
143614	Bed Oil Shield (felt, lower)
143615	Bed Oil Shield (felt, upper)
143436	Bed Rotary Shaft

List of Parts for Machine No. 261-32

No.	Name
264715	Bed Rotary Shaft Belt
143437	Bed Rotary Shaft Belt Guard with two 1448(830)
139035	Bed Rotary Shaft Belt Guard Cover
139036	Bed Rotary Shaft Belt Guard Cover 139035 with 139037
139037	Bed Rotary Shaft Belt Guard Cover Gasket (cork)
690(806)	Bed Rotary Shaft Belt Guard Cover Screw (2)
1448(830)	Bed Rotary Shaft Belt Guard Set Screw (2)
143438	Bed Rotary Shaft Bushing (intermediate)
143439	Bed Rotary Shaft Bushing (intermediate) 143438 with 143441 and two each 171(805) and 143126
143440	Bed Rotary Shaft Bushing (intermediate) Oil Connection
143441	Bed Rotary Shaft Bushing (intermediate) Oil Connection 143440 with 143442
143442	Bed Rotary Shaft Bushing (intermediate) Oil Connection Oil Tube
171(805)	Bed Rotary Shaft Bushing (intermediate) Oil Connection Screw (2)
140331(830)	Bed Rotary Shaft Bushing (intermediate) Set Screw
143443	Bed Rotary Shaft Bushing (left)
139030	Bed Rotary Shaft Bushing (left) Cover
139031	Bed Rotary Shaft Bushing (left) Cover Gasket
202(813)	Bed Rotary Shaft Bushing (left) Cover Gasket Screw (4)
140331(830)	Bed Rotary Shaft Bushing (left) Set Screw
143444	Bed Rotary Shaft Bushing Flanged (right)
50422(803)	Bed Rotary Shaft Bushing Flanged (right) Set Screw

List of Parts for Machine No. 261-32

No.	Name
143445	Bed Rotary Shaft Bushing Flanged (right) Spacing Collar with two 50150(830)
50150(830)	Bed Rotary Shaft Bushing Flanged (right) Spacing Collar Set Screw (2)
141163(805)	Bed Rotary Shaft Screw (left)
50040(804)	Bed Rotary Shaft Screw (right)
143446	Bed Rotary Shaft Sprocket Wheel with 202253 and two 1300(803)
1300(803)	Bed Rotary Shaft Sprocket Wheel Set Screw (2)
202253	Bed Rotary Shaft Sprocket Wheel Spring Flange
147395	Combination of Feed Roll Feed Parts Nos. 1662(819), 141143(803), 143087, 143134, 147472, 149042, 149046 and 149203
147396	Face Plate
147397	Face Plate Gasket
131(809)	Face Plate Screw (2)
143448	Feed Bar
139516	Feed Bar Hinge Pin (eccentric)
139509	Feed Bar Hinge Pin (eccentric) Gasket
139510	Feed Bar Hinge Pin (eccentric) Oil Plug
443(830)	Feed Bar Hinge Pin Set Screw
1520(803)	Feed Bar Hinge Pin Set Screw Lock Nut
139046	Feed Bar Hinge Pin Slide Block

List of Parts for Machine No. 261-32

No.	Name
139287	Feed Dog, 12 teeth (8 teeth to the inch) for 1/8 in. -1/8 in. and 9/64 in. -9/64 in. gauges, for 143596
	Note: No. 139287 is furnished as regular to the Machine when called for in standard gauges of 1/8 in. -1/8 in. and 9/64 in. -9/64 in.
	Note: When ordering No. 139287, state gauge required.
1255(805)	Feed Dog Screw
51061(830)	Feed Eccentric Body Set Screw (2)
7071	Feed Eccentric Clamping Washer
217(809)	Feed Eccentric Clamping Washer Screw
143449	Feed Eccentric (adjustable) with 217(809), 7071, 50328(803) and two 51061(830)
143450	Feed Eccentric Slide Block
139432	Feed Lifting Eccentric Forked Connection
172(803)	Feed Lifting Eccentric Forked Connection Screw (long)
704(803)	Feed Lifting Eccentric Forked Connection Screw (short)
143451	Feed Lifting Eccentric Forked Connection Slide Block
50328(803)	Feed Regulating Screw
147398	Feed Roll with 447(830)
143582	Feed Roll and Presser Bar Lifter
147400	Feed Roll Bracket with two 141141(869)
149210	Feed Roll Bracket complete, Nos. 143583, 147398, 147400, 147426, 147430, 147431, 147432, 147433, 147434, 147435, 147437, 147440, 147441, 147442 and two each 50470(804), 50579(809) and 141068(819)
143583	Feed Roll Bracket Shaft
143584	Feed Roll Bracket Shaft Bushing (lower)

List of Parts for Machine No. 261-32

No.	Name
1133(830)	Feed Roll Bracket Shaft Bushing (lower) Set Screw
143585	Feed Roll Bracket Shaft Bushing (upper)
1133(830)	Feed Roll Bracket Shaft Bushing (upper) Set Screw
143586	Feed Roll Bracket Shaft Lifting Lever Guide with 1454(805)
1454(805)	Feed Roll Bracket Shaft Lifting Lever Guide Clamping Screw
147449	Feed Roll Bracket Shaft Oil Retaining Wick with 146580
146580	Feed Roll Bracket Shaft Oil Retaining Wick Clip
141141(869)	Feed Roll Bracket Shaft Set Screw (2)
147404	Feed Roll Bracket Pressure Spring
147405	Feed Roll Bracket Pressure Spring Adjusting Nut
147408	Feed Roll Clutch (brake)
147410	Feed Roll Clutch (brake) Bushing with two 1133(830)
1133(830)	Feed Roll Clutch (brake) Bushing Set Screw (2)
147411	Feed Roll Clutch (brake) Member Spring (3)
147412	Feed Roll Clutch (drive)
147414	Feed Roll Clutch (drive) Member Spring (3)
147415	Feed Roll Clutch Body with two 435(830)
435(830)	Feed Roll Clutch Body Set Screw (2)
147416	Feed Roll Clutch Position Bracket
140601(809)	Feed Roll Clutch Position Bracket Screw (2)
147417	Feed Roll Clutch Roller (6)
147418	Feed Roll Clutch Roller Plunger (6)
147419	Feed Roll Clutch Washer (2)
147420	Feed Roll Clutch Wearing Plate (5)

List of Parts for Machine No. 261-32

No.	Name
147421	Feed Roll Clutch and Shaft complete, Nos. 147408, 147410, 147412, 147415, 147422, 147427, two 147419, three 147411, 147414 and six each 147417 and 147418
147422	Feed Roll Clutch Shaft
140279(830)	Feed Roll Clutch Shaft Arm Bushing (front) Set Screw
147424	Feed Roll Clutch Shaft Arm Bushing (front) Oil Wick with 146580
146580	Feed Roll Clutch Shaft Arm Bushing (front) Oil Wick Clip
147425	Feed Roll Clutch Shaft Arm Bushing (rear)
457(830)	Feed Roll Clutch Shaft Arm Bushing (rear) Set Screw
147426	Feed Roll Clutch Shaft Bevel Gear with two 462(830)
462(830)	Feed Roll Clutch Shaft Bevel Gear Set Screw (2)
147427	Feed Roll Clutch Shaft Collar with two 460(830)
460(830)	Feed Roll Clutch Shaft Collar Set Screw (2)
149203	Feed Roll Clutch Shaft Driving Crank with 50443(830)
50443(830)	Feed Roll Clutch Shaft Driving Crank Clamping Screw
147429	Feed Roll Clutch Shaft Oil Retainer (felt)
147430	Feed Roll Driving Shaft (horizontal)
147426	Feed Roll Driving Shaft (horizontal) Bevel Gear with two 462(830)
462(830)	Feed Roll Driving Shaft (horizontal) Bevel Gear Set Screw (2)
147431	Feed Roll Driving Shaft (horizontal) Bevel Gear Cover
50579(809)	Feed Roll Driving Shaft (horizontal) Bevel Gear Cover Screw (2)
147432	Feed Roll Driving Shaft (horizontal) Spur Gear
147433	Feed Roll Driving Shaft (horizontal) Spur Gear Pin (1/2 in. long)

List of Parts for Machine No. 261-32

No.	Name
147434	Feed Roll Driving Shaft (horizontal) Spur Gear and Feed Roll Shaft Spur Gear Cover
141068(819)	Feed Roll Driving Shaft (horizontal) Spur Gear and Feed Roll Shaft Spur Gear Cover Screw (2)
147435	Feed Roll Driving Shaft (horizontal) Spur Gear and Feed Roll Shaft Spur Gear Cover Plate
50470(804)	Feed Roll Driving Shaft (horizontal) Spur Gear and Feed Roll Shaft Spur Gear Cover Plate Screw (2)
147436	Feed Roll Driving Shaft (upright)
147437	Feed Roll Driving Shaft (upright) Bevel Gear (lower)
147437	Feed Roll Driving Shaft (upright) Bevel Gear (upper)
147438	Feed Roll Driving Shaft (upright) Driving Collar with two 1258(830) (2)
1258(830)	Feed Roll Driving Shaft (upright) Driving Collar Set Screw (4)
147439	Feed Roll Driving Shaft (upright) Hinge Pin (3/4 in. long)
147472	Feed Roll Eccentric
1375(830)	Feed Roll Eccentric Body Position Screw
1036(830)	Feed Roll Eccentric Set Screw (2)
149042	Feed Roll Eccentric Connecting Rod
141143(803)	Feed Roll Eccentric Connecting Rod Hinge Screw
1662(819)	Feed Roll Eccentric Connecting Rod Hinge Screw Nut
143085	Feed Roll Feed Regulator
143134	Feed Roll Feed Regulator 143085 with 140549(805), 143086 and 143378
143086	Feed Roll Feed Regulator Locking Slide
143087	Feed Roll Feed Regulator Locking Slide Ratchet Wheel

List of Parts for Machine No. 261-32

No.	Name
143088	Feed Roll Feed Regulator Locking Slide Ratchet Wheel Pin
149046	Feed Roll Feed Regulator Locking Slide Ratchet Wheel Retaining Collar with 143088 and two 1259(830)
1259(830)	Feed Roll Feed Regulator Locking Slide Ratchet Wheel Retaining Collar Set Screw (2)
143378	Feed Roll Feed Regulator Locking Slide Spring
140549(805)	Feed Roll Feed Regulator Locking Slide Spring Screw
149118	Feed Roll Guide Bar
140427(830)	Feed Roll Guide Bar Adjusting Screw
1664(809)	Feed Roll Guide Bar Adjusting Screw Nut
140489(803)	Feed Roll Guide Bar Screw (2)
20437	Feed Roll Guide Bar Screw Washer (2)
149119	Feed Roll Guide Bracket
141032(869)	Feed Roll Guide Bracket Screw (2)
143587	Feed Roll Lifting Bracket with 1057(830)
1057(830)	Feed Roll Lifting Bracket Clamping Screw
447(830)	Feed Roll Set Screw
147440	Feed Roll Shaft
147441	Feed Roll Shaft Spur Gear
147442	Feed Roll Shaft Spur Gear Pin (1/2 in. long)

List of Parts for Machine No. 261-32

No.	Name
121629	Lap Seam Feller on Shank with Yielding Lower Scroll with 230066 and two 662(809), for <u>MH</u> <u>Special H</u> <u>Special H</u> <u>Special H</u> H, MH, M, H, and special heavy- weight materials, for 3/16 in. to 3/8 in. gauges, in steps of 1/32 in.
	Note: No. 121629H is regularly furnished unless otherwise specified on order.
	Note: When ordering No. 121629 weight of material and gauge of machine must be stated.
121449	Lap Seam Feller Clamping Plate
1443(802)	Lap Seam Feller Screw (2)
139366	Lap Seam Feller Slide
230066	Lap Seam Feller Spring
662(809)	Lap Seam Feller Spring Screw (2)
143554	Looper (back) for 3/64 in. -3/64 in. to 9/64 in. -9/64 in. gauges
	Note: No. 143554 is furnished as regular to the Machine when called for in standard gauges of 1/8 in. -1/8 in. and 9/64 in. -9/64 in.
	Note: When ordering No. 143554, state gauge required.
143555	Looper (front) for 3/64 in. -3/64 in. to 9/64 in. -9/64 in. gauges
	Note: No. 143555 is furnished as regular to the Machine when called for in standard gauges of 1/8 in. -1/8 in. and 9/64 in. -9/64 in.
	Note: When ordering No. 143555, state gauge required.
143556	Looper (intermediate)
143454	Looper Avoiding Eccentric with two 50150(830)
143455	Looper Avoiding Eccentric Forked Connection

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No.	Name
143456	Looper Avoiding Eccentric Forked Connection Bracket with 456(830)
143457	Looper Avoiding Eccentric Forked Connection Bracket Oil Connection
120(805)	Looper Avoiding Eccentric Forked Connection Bracket and Oil Connection Screw (2)
139257	Looper Avoiding Eccentric Forked Connection Crank (forked) with 1324(803)
1324(803)	Looper Avoiding Eccentric Forked Connection Crank Clamping Screw
143458	Looper Avoiding Eccentric Forked Connection Slide Block
143459	Looper Avoiding Eccentric Forked Connection Slide Block Cover (back)
143460	Looper Avoiding Eccentric Forked Connection Slide Block Cover (front)
226(805)	Looper Avoiding Eccentric Forked Connection Slide Block Cover Screw (2)
50150(830)	Looper Avoiding Eccentric Set Screw (2)
141005(830)	Looper Clamping Screw
139496	Looper Driving Arm with 1047(830)
143613	Looper Driving Arm 139496 with 139070 and four 175(830) (for Agents only)
1520(809)	Looper Driving Arm Ball Screw Stud Nut
128551	Looper Driving Arm Ball Screw Stud Nut Lock Washer
139064	Looper Driving Arm Connecting Link
139065	Looper Driving Arm Connecting Link Hinge Pin (2)
1047(830)	Looper Driving Arm Connecting Link Hinge Pin Set Screw (2)
143612	Looper Driving Arm Connection with four 175(830) (for Agents only)

List of Parts for Machine No. 261-32

No.	Name
175(830)	Looper Driving Arm Connection Cap (lower) Screw (2)
139069	Looper Driving Arm Connection Crank with 1057(830)
175(830)	Looper Driving Arm Connection Crank (upper)Screw (2)
139070	Looper Driving Arm Connection Crank Ball Screw Stud
1057(830)	Looper Driving Arm Connection Crank Clamping Screw
139534	Looper Driving Arm Hinge Stud
51369(803)	Looper Driving Arm Hinge Stud Clamping Screw (in No. 139535)
139509	Looper Driving Arm Hinge Stud Gasket
139510	Looper Driving Arm Hinge Stud Oil Plug
446(830)	Looper Driving Arm Hinge Stud Set Screw
143621	Looper Eccentric and Feed Lifting Eccentric with two 1259(830)
1259(830)	Looper Eccentric and Feed Lifting Eccentric Set Screw (2)
143462	Looper Eccentric Connection with 1047(830)
139074	Looper Eccentric Connection Slide Block
143463	Looper Eccentric Connection Slide Block Stud
139535	Looper Eccentric Connection Slide Block Stud Collar and Looper Driving Arm HingeStud Support with 51369(803) and two 1253(830)
1253(830)	Looper Eccentric Connection Slide Block Stud Collar Set Screw (2)
139509	Looper Eccentric Connection Slide Block Stud Gasket
139510	Looper Eccentric Connection Slide Block Stud Oil Plug
456(830)	Looper Eccentric Connection Slide Block Stud Set Screw (in 143456)

List of Parts for Machine No. 261-32

No.	Name
446(830)	Looper Eccentric Connection Slide Block Stud Set Screw (in Bed)
143464	Looper Gate (left) for Throat Plates 21/32 in. wide, for 143465
143465	Looper Gate (left) 143464 with 143470 and 51282(819), for Throat Plates 21/32 in. wide
143466	Looper Gate (left) for Throat Plates 3/4 in. wide, for 143467
143467	Looper Gate (left) 143466 with 143470 and 51282(819), for Throat Plates 3/4 in. wide
143468	Looper Gate (left) for Throat Plates 7/8 in. wide, for 143469
143469	Looper Gate (left) 143468 with 143470 and 51282(819), for Throat Plates 7/8 in. wide
143470	Looper Gate (left) Lock Spring
51282(819)	Looper Gate (left) Lock Spring Screw
143471	Looper Gate (right) for Throat Plates 21/32 in. wide, for 143472
143472	Looper Gate (right) 143471 with 143477 and 51282(819), for Throat Plates 21/32 in. wide
143473	Looper Gate (right) for Throat Plates 3/4 in. wide, for 143474
143474	Looper Gate (right) 143473 with 143477 and 51282(819), for Throat Plates 3/4 in. wide
143475	Looper Gate (right) for Throat Plates 7/8 in. wide, for 143476
143476	Looper Gate (right) 143475 with 143477 and 51282(819), for Throat Plates 7/8 in. wide
143477	Looper Gate (right) Lock Spring
51282(819)	Looper Gate (right) Lock Spring Screw
143478	Looper Gate Hinge Pin (2)

List of Parts for Machine No. 261-32

No.	Name
143479	Looper Gate Hinge Screw Stud (2)
143480	Looper Gate Position Pin (2)
143557	Looper Holder with 704(803) and 26276
143558	Looper Holder Bushing (eccentric)
704(803)	Looper Holder Clamping Screw
143484	Looper Holder Shaft
143485	Looper Holder Shaft Bushing (back)
143552	Looper Holder Shaft Bushing (back) 143485 with 143551
143551	Looper Holder Shaft Bushing (back) Oil Seal (rubber)
443(830)	Looper Holder Shaft Bushing (back) Set Screw
143486	Looper Holder Shaft Bushing (front)
454(830)	Looper Holder Shaft Bushing (front) Set Screw
139097	Looper Holder Shaft Collar with 1454(805)
1454(805)	Looper Holder Shaft Collar Clamping Screw
26276	Looper Position Pin
143559	Looper Thread Guide
143548	Looper Thread Guide Bracket
143560	Looper Thread Guide Bracket Holder
456(830)	Looper Thread Guide Bracket Holder Set Screw
131(805)	Looper Thread Guide Bracket Screw
206(809)	Looper Thread Guide Screw
139419	Machine Pulley "V" belt groove (outside diam. of belt groove 3.86 in.) with two 51283(830), for 3/8 in. "V" belt
51283(830)	Machine Pulley Set Screw (2)

List of Parts for Machine No. 261-32

No.	Name
143488	Needle Bar (hollow)
143611	Needle Bar complete, for 1/8 in. -1/8 in. and 9/64 in. -9/64 in. gauges, Nos. 128215 and 143488
	Note: When ordering No. 143611, state gauge required.
146907	Needle Bar Bushing (lower)
1133(830)	Needle Bar Bushing (lower) Set Screw
143490	Needle Bar Bushing (lower and upper) Oil Wick
143491	Needle Bar Bushing (lower and upper) Oil Wick complete, Nos. 143490, 146703 and two 146580)
146703	Needle Bar Bushing (lower and upper) Oil Wick Clamp and Retainer
146580	Needle Bar Bushing (lower and upper) Oil Wick Clip (2)
143492	Needle Bar Bushing (lower and upper) Oil Wick Guide Tube (arm)
143493	Needle Bar Bushing (upper)
140440(819)	Needle Bar Bushing (upper) Oil Plug Screw
1133(830)	Needle Bar Bushing (upper) Set Screw
143494	Needle Bar Connecting Link with 139533 and 143495
140552(830)	Needle Bar Connecting Link Hinge Stud Clamping Screw
1036(830)	Needle Bar Connecting Link Hinge Position Set Screw
139533	Needle Bar Connecting Link Screw Cap
143495	Needle Bar Connecting Stud with 140061(805) and 143619
143619	Needle Bar Connecting Stud Oil Wick (felt)
140061(805)	Needle Bar Connecting Stud and Thread Take-up Lever Clamping Screw
139111	Needle Bar Connecting Stud Slide Block

List of Parts for Machine No. 261-32

No.	Name
143496	Needle Bar Connecting Stud Slide Block Guide
1485(805)	Needle Bar Connecting Stud Slide Block Guide Screw (2)
59456	Needle Bar Connecting Stud Slide Block Guide Screw Washer (2)
140542(830)	Needle Bar Crank Position Screw
128215	Needle Clamp with three 1498(806), for gauges 1/8 in. - 1/8 in. and 9/64 in. - 9/64 in.
	Note: When ordering No. 128215, state gauge required.
143599	Needle Guard (movable) for 1/8 in. - 1/8 in. and 9/64 in. - 9/64 in. gauges
	Note: When ordering No. 143599, state gauge required.
143550	Needle Guard (movable) Holder
193(809)	Needle Guard (movable) Holder Screw
223(809)	Needle Guard (movable) Screw
1498(806)	Needle Set Screw (3)
15405	Number Plate Rivet (2)
146591	Oil Flow Body
143061	Oil Flow Body Gasket (2)
143499	Oil and Link Guard
202(806)	Oil and Link Guard Screw (2)
143062	Oil Flow Window
143063	Oil Flow Window Cap
50257(809)	Oil Flow Window Cap Screw (4)
143370	Oil Lead
51369(805)	Oil Lead Screw

List of Parts for Machine No. 261-32

No.	Name
143620	Oil Pipe with 143124 and 143125 (from Oil Pump to Arm Rotary Shaft Flanged Bushing) (back)
143500	Oil Pipe with two each 143124 and 143125 (from Bed Rotary Shaft Bushing (intermediate) Oil Connection to Looper Avoiding Eccentric Connection Shaft Bracket, For Oiling Looper Avoiding Eccentric Forked Connection Shaft and Looper Eccentric Connection)
143501	Oil Pipe with 143124 and 143125 (from Oil Pump to Bed Rotary Shaft Flanged Bushing. For oiling Bed Rotary Shaft Flanged Bushing) (right)
143502	Oil Pipe with two each 143124 and 143125 (from Oil Pump to Bed Rotary Shaft Bushing (intermediate) Oil Connection, For oiling Bed Rotary Shaft Bushing (intermediate) and Eccentrics Nos. 143454 and 143461)
143503	Oil Pipe for 143504
143065	Oil Pipe Clamping Sleeve for 143504
143124	Oil Pipe Clamping Sleeve (6)
143126	Oil Pipe Clamping Sleeve Adaptor (5)
	Note: Two No. 143126 are in No. 143439 and two in No. 143505
143066	Oil Pipe Clamping Sleeve Nut
143125	Oil Pipe Clamping Sleeve Nut (6)
143504	Oil Pipe complete, (from Oil Pump to Arm Rotary Shaft Flanged Bushing Center) Nos. 143503 with 143065 and 143066 (for Agents only)
146659	Oil Pump (centrifugal) Body
146660	Oil Pump (centrifugal) Body 146659 with three 143126
143071	Oil Pump (centrifugal) Body Position Pin (2)
157(805)	Oil Pump (centrifugal) Body Screw (3)
146600	Oil Pump (centrifugal) Cover

List of Parts for Machine No. 261-32

No .	Name
143073	Oil Pump (centrifugal) Impeller
50123(805)	Oil Pump (centrifugal) Impeller Locking Screw
146657	Oil Pump (centrifugal) Screen
146658	Oil Pump (centrifugal) Screen Frame
189(805)	Oil Pump (centrifugal) Screen Frame Screw (3)
147107	Oil Removing Wick (head end)
146745	Oil Removing Wick (head end) Holder Body
147108	Oil Removing Wick (head end) Holder Body 146745 with 146698 and 147107
140553(805)	Oil Removing Wick (head end) Holder Body Hinge Screw
146698	Oil Removing Wick (head end) Holder Body Spring
149205	Oil Removing Wick (head end) Hinge Plate and Cover
147055	Oil Removing Wick (head end) Hinge Plate and Cover Gasket
197(819)	Oil Removing Wick (head end) Hinge Plate and Cover Screw (4)
149206	Oil Removing Wick (head end) Holder Body complete, Nos. 140553(805), 146698, 146745, 147055, 147107 and 149205
143506	Oil Reservoir
143507	Oil Reservoir complete, Nos. 140304(819), 143506, 143509, 143542, 143601, 144307, 164133, 164134, two 1485(809), and three each 208(805) and 164132
140304(819)	Oil Reservoir Drain Plug
144307	Oil Reservoir Drain Plug Gasket
143508	Oil Reservoir Gasket
143509	Oil Reservoir Screen
143542	Oil Reservoir Screen Frame

From the library of: Diamond Needle Corp

List of Parts for Machine No. 261-32

No.	Name
208(805)	Oil Reservoir Screen Frame Screw (3)
966(819)	Oil Reservoir Screw (21)
143601	Oil Reservoir Sight Gauge Background Disc
164132	Oil Reservoir Sight Gauge Background Disc Gasket
164133	Oil Reservoir Sight Gauge Window
164132	Oil Reservoir Sight Gauge Window Gasket
164134	Oil Reservoir Sight Gauge Window Retainer
164132	Oil Reservoir Sight Gauge Window Retainer Gasket
1485(809)	Oil Reservoir Sight Gauge Window Retainer Screw (2)
143622	Oil Return Tube
143588	Presser Bar
143589	Presser Bar Bushing (lower)
1133(805)	Presser Bar Bushing (lower) Set Screw
143590	Presser Bar Guide Bracket with 1057(830)
1057(830)	Presser Bar Guide Bracket Clamping Screw
143510	Presser Bar Lifting Lever
146609	Presser Bar Lifting Lever Extension
161(819)	Presser Bar Lifting Lever Extension Screw (2)
802(819)	Presser Bar Lifting Lever Hinge Screw
143511	Presser Bar Lifting Lever Spring
146159	Presser Bar Spring
146612	Presser Bar Spring Guide Pin
146752	Presser Bar Stop with 190(809)
190(809)	Presser Bar Stop Clamping Screw

List of Parts for Machine No. 261-32

No.	Name
139406	Presser Foot Plate
	Note: When ordering No. 319406, state gauge required.
128390	Presser Foot Plate Hinge Stud (2)
665(809)	Presser Foot Plate Hinge Stud Position Screw (2)
143591	Presser Foot Shank
	Note: When ordering No. 143591, state gauge required.
143592	Presser Foot Yielding Heel
	Note: When ordering No. 143592, state gauge required.
143593	Presser Foot Yielding Heel Connection
18055	PresserFoot Yielding Heel Connection Hinge Pin
20178	Presser Foot Yielding Heel Connection Spring
18055	Presser Foot Yielding Heel Hinge Pin
143594	Presser Foot (triple hinged) complete, for 1/8 in. -1/8 in. and 9/64 in. -9/64 in. gauges, Nos. 20178, 139406, 143591, 143592, 143593 and two each 665(809), 18055 and 128390
	Note: No. 143594 is furnished as regular to the Machine when called for in standard gauges of 1/8 in. -1/8 in. and 9/64 in. -9/64 in.
	Note: When ordering No. 143594, state gauge required.
190(809)	Presser Foot Screw
141033(819)	Pressure Regulating Thumb Screw
51614(818)	Pressure Regulating Thumb Screw Nut
143566	Slack Thread Controller
54242	Slack Thread Controller Clamp
176(809)	Slack Thread Controller Clamp Screw

From the library of: Diamond Needle Corp

List of Parts for Machine No. 261-32

No.	Name
140239(809)	Slack Thread Controller Position Screw
143567	Tension (looper thread) Body
430(830)	Tension (looper thread) Body Set Screw
10106	Tension (looper Thread) Disc (6)
1742(803)	Tension (looper thread) Regulating Thumb Nut (3)
143514	Tension (looper thread) Spring (3)
141002(803)	Tension (looper thread) Screw Stud (3)
143515	Tension (looper thread) Screw Stud 141002(803) with 1742(803)
68002	Tension (needle thread) Bracket
376(809)	Tension (needle thread) Bracket Screw
2102	Tension (needle thread) Disc (6)
51570(803)	Tension (needle thread) Regulating Thumb Nut (3)
32572	Tension (needle thread) Releasing Disc (3)
54988	Tension (needle thread) Releasing Pin (3)
54246	Tension (needle thread) Releasing Shaft
54872	Tension (needle thread) Releasing Shaft Crank with 624(830)
143595	Tension (needle thread) Releasing Shaft Crank Connecting Link
110(803)	Tension (needle thread) Releasing Shaft Crank Connecting Link Hinge Screw (2)
624(830)	Tension (needle thread) Releasing Shaft Crank Set Screw
68261	Tension (needle thread) Releasing Shaft Spring
316(803)	Tension (needle thread) Releasing Shaft Spring Stop Screw
15444	Tension (needle thread) Releasing Shaft Stop Screw 316(803) with 1547(809)
1547(809)	Tension (needle thread) Releasing Shaft Stop Screw Nut

List of Parts for Machine No. 261-32

No.	Name
50326(803)	Tension (needle thread) Screw Stud (3)
59539	Tension (needle thread) Screw Stud 50326(803) with 51570(803) (3)
131741	Tension (needle thread) Spring (3)
59537	Tension (needle thread) Spring Bushing (large) (3)
59538	Tension (needle thread) Spring Bushing (small) (3)
49220	Tension (needle thread) Thread Guide (back)
143569	Tension (needle thread) Thread Guide (center)
131696	Tension (needle thread) Thread Guide (front)
139181	Thread Cutter (knife)
198(818)	Thread Cutter Screw (2)
29043	Thread Cutter Screw Washer (2)
143524	Thread Cutter Support and Thread Guide
143570	Thread Guide (front of arm)
140180(809)	Thread Guide (front of arm) Screw
139144	Thread (looper) Take-up with two 1266(830)
139145	Thread (looper) Take-up Cover
139146	Thread (looper) Take-up Cover Hinge Pin
139147	Thread (looper) Take-up Cover Lock Spring
51282(809)	Thread (looper) Take-up Cover Lock Spring Screw
1250(830)	Thread (looper) Take-up Cover Position Screw Stud
1266(830)	Thread (looper) Take-up Set Screw (2)
139148	Thread (looper) Take-up Stripper
143517	Thread (looper) Take-up Stripper Plate

List of Parts for Machine No. 261-32

No.	Name
143518	Thread (looper) Take-up Stripper Plate Bracket
143579	Thread (looper) Take-up Stripper Plate Bracket 143518 with 219(809), 237(809), 240(809), 7071, 51282(809), 139145, 139146, 139147, 139148, 139152, 139154, 139157, 139315, 139316, 319317, 143517, and two each 203(809), 207(809), 665(809) and 17022
175(830)	Thread (looper) Take-up Stripper Plate Bracket Screw (2)
207(809)	Thread (looper) Take-up Stripper Plate Screw (2)
139152	Thread (looper) Take-up Stripper Plate Thread Guard
665(809)	Thread (looper) Take-up Stripper Plate Thread Guard Screw (2)
203(809)	Thread (looper) Take-up Stripper Screw (2)
17022	Thread (looper) Take-up Stripper Screw Washer (2)
139154	Thread (looper) Take-up Thread Guide (left)
237(809)	Thread (looper) Take-up Thread Guide (left) Screw
139315	Thread (looper) Take-up Thread Guide (right) (for one thread)
139316	Thread (looper) Take-up Thread Guide (right) (for two threads)
219(809)	Thread (looper) Take-up Thread Guide (right) Screw
7071	Thread (looper) Take-up Thread Guide (right) Screw Washer
139317	Thread (looper) Take-up Thread Separator
139157	Thread (looper) Take-up Thread Separator Thread Retainer
240(809)	Thread (looper) Take-up Thread Separator Thread Retainer Screw
139318	Thread (looper) Thread Guide (front of bed) with 139321 and two 139320
143521	Thread (looper) Thread Guide (front of bed) Cover
143522	Thread (looper) Thread Guide (front of bed) Cover 143521 with 139171 and two 229(809)

List of Parts for Machine No. 261-32

No.	Name
139171	Thread (looper) Thread Guide (front of bed) Cover Catch
229(809)	Thread (looper) Thread Guide (front of bed) Cover Catch Screw (2)
139172	Thread (looper) Thread Guide (front of bed) Cover Hinge Plate (2)
139519	Thread (looper) Thread Guide (front of bed) Cover Hinge Plate (left) 139172 with 12162
139520	Thread (looper) Thread Guide (front of bed) Cover Hinge Plate (right) 139172 with 12162
140061(809)	Thread (looper) Thread Guide (front of bed) Cover Hinge Plate Screw (2)
12162	Thread (looper) Thread Guide (front of bed) Cover Hinge Pin (2)
139173	Thread (looper) Thread Guide (front of bed) Cover Lock Spring
20995	Thread (looper) Thread Guide (front of bed) Cover Lock Spring Position Pin
139174	Thread (looper) Thread Guide (front of bed) Cover Lock Spring Reinforcing Plate
202(809)	Thread (looper) Thread Guide (front of bed) Cover Lock Spring Screw
139319	Thread (looper) Thread Guide (front of bed) Plate with 20995
50362(809)	Thread (looper) Thread Guide (front of bed) Screw (left)
226(809)	Thread (looper) Thread Guide (front of bed) Screw (right)
139320	Thread (looper) Thread Guide (front of bed) Thread Retaining Pin (long) (2)
139321	Thread (looper) Thread Guide (front of bed) Thread Retaining Pin (short)
139322	Thread (looper) Thread Guide (front of bed) Thread Retainer
240(805)	Thread (looper) Thread Guide (front of bed) Thread Retainer Screw (2)

List of Parts for Machine No. 261-32

No.	Name
139323	Thread (looper) Thread Guide (front of bed) complete, Nos. 226(809), 50326(809), 139318, 139319, 139322 and two 240(805)
139158	Thread (looper) Thread Guide (intermediate)
139330	Thread (looper) Thread Guide (intermediate) Bracket
229(809)	Thread (looper) Thread Guide (intermediate) Bracket Screw (2)
50342(809)	Thread (looper) Thread Guide (intermediate) Screw (2)
139158	Thread (looper) Thread Guide (left)
50342(809)	Thread (looper) Thread Guide (left) Screw (2)
139158	Thread (looper) Thread Guide (right)
50342(809)	Thread (looper) Thread Guide (right) Screw (2)
139324	Thread (looper) Thread Guide Bracket
176(809)	Thread (looper) Thread Guide Bracket Screw
139325	Thread (looper) Thread Guide Bracket Support
202(809)	Thread (looper) Thread Guide Bracket Support Screw (lower)
237(809)	Thread (looper) Thread Guide Bracket Support Screw (upper)
*139161	Thread (looper) Thread Tube (belt guard) (3)
139162	Thread (looper) Thread Tube (belt guard) Bushing (6)
203(809)	Thread (looper) Thread Tube (belt guard), Seat Screw (3)
139327	Thread (looper) Thread Tube (belt guard) with three 139161 and six 139162
139281	Thread (looper) Thread Tube (side of bed)
139177	Thread (needle) Eyelet
143571	Thread (needle) Eyelet (side of arm)
176(809)	Thread (needle) Eyelet (side of arm) Position Screw

List of Parts for Machine No. 261-32

No.	Name
7071	Thread (needle) Eyelet (side of arm) Position Screw Washer
724(809)	Thread (needle) Eyelet (side of arm) Screw
207(809)	Thread (needle) Eyelet Screw
143572	Thread (needle) Take-up with three 147079
147079	Thread (needle) Take-up Thread Eyelet Bushing (3)
139158	Thread (needle) Thread Guide (intermediate)
139330	Thread (needle) Thread Guide (intermediate) Bracket
229(809)	Thread (needle) Thread Guide (intermediate) Bracket Screw (2)
50342(809)	Thread (needle) Thread Guide (intermediate) Screw (2)
139158	Thread (needle) Thread Guide (left)
229(809)	Thread (needle) Thread Guide (left) Screw (2)
139158	Thread (needle) Thread Guide (right)
229(809)	Thread (needle) Thread Guide (right) Screw (2)
139331	Thread (needle) Thread Guide Bracket
143596	Throat Plate for 1/8 in. -1/8 in. and 9/64 in. -9/64 in. gauges, for 143553
Note: No. 143596 is furnished as regular to the Machine when called for in standard gauges of 1/8 in. -1/8 in. and 9/64 in. -9/64 in.	
Note: When ordering No. 143596, state gauge required.	
691(806)	Throat Plate Screw (3)
143597	Throat Plate Screw Hole Cover
15405	Trade Mark Rivet (2)
Cat. No. 3651 (149x3)	Needle

FITTINGS (Cont'd)

(For Triangular Needle Hole Location)

No.	Name
143598	Presser Foot (triple hinged) complete, for 1/8 in. - 1/8 in. and 9/64 in. - 9/64 in. gauges, Nos. 20178, 143564, 143591, 143592, 143593 and two each 665(809), 18055 and 128390

Note: When ordering No. 143598, state gauge required.

143600	Throat Plate, for 1/8 in. - 1/8 in. and 9/64 in. - 9/64 in. gauges, for 143553
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Note: When ordering No. 143600, state gauge required.

FOOT LIFTER AND TREADLE STARTING PARTS

No.	Name
152168	Foot Lifter Treadle
152170	Foot Lifter Treadle Extension
152171	Foot Lifter Treadle Extension Swivel Stud
51723(816)	Foot Lifter Treadle Extension Swivel Stud Nut
701348	Foot Lifter Treadle Extension Swivel Stud Nut Lock Washer
152080	Foot Lifter Treadle Position Collar with 51089(816) (2)
51089(816)	Foot Lifter Treadle Position Collar Clamping Bolt with 51581(816) (2)
51581(816)	Foot Lifter Treadle Position Collar Clamping Bolt Nut (2)
152169	Foot Lifter Treadle (pressed steel, with adjustable extension) complete, Nos. 51723(816), 152168, 152170, 152171, and 701348
152307	Starting Treadle
152308	Starting Treadle complete, Nos. 152307, 152312 and two each 2718(816), 50581(816), and 51722(816)
152160	Starting Treadle Cone Bearing with 51089(816) (2)
51089(816)	Starting Treadle Cone Bearing Collar Clamping Bolt with 51581(816)
51581(816)	Starting Treadle Cone Bearing Collar Clamping Bolt Nut (2)
152312	Starting Treadle Extension
50581(816)	Starting Treadle Extension Screw (2)
51722(816)	Starting Treadle Extension Screw Nut (2)
2718(816)	Starting Treadle Extension Screw Washer (2)
152092	Starting Treadle Support (42 in. long)
152232	Starting Treadle Support Bracket (2)
839(816)	Starting Treadle Support Bracket Bolt with 1522(816)

THREAD UNWINDER FOR SIX CONES (Cont'd)

No.	Name
150657	Thread Unwinder complete, for inverted cones, Nos. 51082(813), 51083(813), 150364, 150367, 150369, 150653, 150654, 150655, 150656, two 178(809), three wood screws 1 1/2 in. No. 16 F.H. and six each 164(809), 19020, 150366 and 150368

THREAD UNWINDER SPOOL RESTS

For use when Spools are used in place of Cones of Thread

For use with Thread Unwinder No. 150657

39506	Spool Pin (6)
150647	Spool Rest with 178(809), 39506 and 150648 (6)
150203	Spool Rest Cushion (felt) (6)
150648	Spool Rest Hub (6)
150658	Spool Rest Rod for two spool rests
150649	Spool Rest Rod for four Spool rests
178(809)	Spool Rest Rod Set Screw (2)
178(809)	Spool Rest Set Screw (6)
150663	Spool Rests complete, (for six spools) Nos. 150649, 150658, two 178(809) and six each 150203 and 150647

HIGH MORTALITY LIST

Recommended Spare Parts and Needles for one years maintenance

261-32 Machine

**Gauge required must be stated

	Quantity			Part Number	Name
	1 M/c	5 M/c	10 M/c		
1	5	10	264715	Bed Rotary Shaft Belt (reinforced neoprene)	
1	5	10	**139287	Feed Dog (1/8 in. -1/8 in. and 9/64 in. -9/64 in. gauges)	
1	5	10	1255(805)	Feed Dog Screw	
2	10	20	147398	Feed Roll	
2	10	20	147404	Feed Roll Bracket Pressure Spring	
4	20	40	**143554	Looper (back) (1/8 in. -1/8 in. and 9/64 in. -9/64 in. gauges)	
4	20	40	**143555	Looper (front) (1/8 in. -1/8 in. and 9/64 in. -9/64 in. gauges)	
2	10	20	143470	Looper Gate (left) Lock Spring	
2	10	20	51282(819)	Looper Gate (left) Lock Spring Screw	
2	10	20	143477	Looper Gate (right) Lock Spring	
2	10	20	51282(819)	Looper Gate (right) Lock Spring Screw	
4	20	40	143480	Looper Gate Position Pin	
1	5	10	143559	Looper Thread Guide	
1	5	10	206(809)	Looper Thread Guide Screw	
1	5	10	**143561	Needle Bar complete (1/8 in. -1/8 in. and 9/64 in. -9/64 in. gauges)	
1	5	10	**128215	Needle Clamp for individual gauges (1/8 in. -1/8 in. and 9/64 in. -9/64 in. gauges)	
1	5	10	**143599	Needle Guard (movable) (1/8 in. -1/8 in. and 9/64 in. -9/64 in. gauges)	
1	5	10	223(809)	Needle Guard (movable) Screw	
6	30	60	51334(830)	Needle Set Screw	
1	5	10	143588	Presser Bar	
1	5	10	146159	Presser Bar Spring	
1	5	10	146612	Presser Bar Spring Guide Pin	
1	5	10	**143594	Presser Foot (triple hinged) complete (1/8 in. -1/8 in. and 9/64 in. -9/64 in. gauges)	
1	5	10	190(809)	Presser Foot Screw	
1	5	10	143566	Slack Thread Controller	
15	75	150	10106	Tension (looper thread) Disc	
3	15	30	143514	Tension (looper thread) Spring	